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# **JARD Non-Adjustable Trigger System for Ruger 10/22**

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*Operator's Instruction Manual*



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## WARNING

This firearm is intended for use only by experienced competitive shooters and professionals. You must take responsibility for your own actions. We will not be responsible for any loss, injury, or death resulting from the use or misuse of this product.

The handling and use of firearm bears with a certain unavoidable risks, like sky diving and rock climbing. If you are not willing to accept responsibility for your own actions, guns are not for you.

The use of any custom parts or modifications may void any warranty from the manufacturer of your firearm.

Returns will not be accepted on any parts that have been modified.

If you do not have a thorough understanding of this trigger and the purpose and function of all the parts, do not attempt to install this system. Have it installed by an experienced gunsmith.

***This 10/22® trigger system is a non-adjustable unit. DO NOT ATTEMPT TO MODIFY IT IN ANY WAY. Any modification or “adjustment” done to it is UNSAFE. Additionally, the product warranty will be voided.***

**Read the instructions completely before beginning the installation procedure.**

### Installation

1. Drop the magazine and visually check the chamber to verify the rifle is unloaded.
2. Remove the receiver from the stock by unscrewing the action screw with a 5/32” hex key until the receiver is free from the stock/chassis.
3. Remove the two cross pins that retain the trigger assembly. The trigger should be free of the receiver once the pins are removed. If tight, a punch and mallet may be needed to tap out pins.
4. Replace the trigger with the JARD trigger system and secure with pins.
5. Reinstall the receiver to the stock/chassis with the action screw. The recommended torque on the action screw is 25 in/lbs.

This exploded view diagram illustrates the assembly of a JARD handgun. The components are numbered 1 through 22. The main frame (19) features the 'JARD' brand name. Key parts include the slide (10), barrel (11), and trigger assembly (12, 13, 14, 15, 16, 17, 18). The magazine (20) is shown with its base (21) and follower (22). The trigger guard (1) and trigger (2) are also depicted. The diagram shows the relative positions of these parts for assembly.

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	1352	Dowel Pin	1
2	1156	Roll Pin	2
3	1171	Dowel Pin	1
4	1157 2149	Mag Release Standard Extended	1
5	4816	Spring	1
6	3066	Bolt Catch	1
7	1058	Spring	1
8	2952	Spring Adj. Screw	2
9	1173	Ejector	1
10	1169	Hammer	1
11	3070	Hammer Spring	1
12	2810	Disconnect	1
13	4116	Spring	1
14	1166	Dowel Pin	1
15	3065	Trigger	1
16	1011 1013 1014 1016 1017	Trigger Spring 1# 1-1/2# 2# 2-1/2# 3#	1
17	1060	Spring	1
18	1163	.125 Ball	1
19	2564	Housing	1
20	1162	Safety	1
21	2857	O-Ring	1
22	1168	Dowel Pin	1

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