

## Suggested and Alternative Sizing Die Diameters

Pistol Caliber	Dia. (inches)
.22 Jet, .221 Fireball	.224**, .225
25 ACP	.251**
.25 cal.	.257**, .258
.30 Luger, 30 Herrett, 30 Mauser	.310**
.32 ACP, .32/20, .32 S&W, .32 H&R Magnum	.311, .312, 313**, .314
9mm Luger*, .38, .38 Super Auto, .380 Auto	.354, .355**, .356
38 S&W, .38 Spl., 357 Mag.*, .357 Max.	.357, .358**, .359, .360
9mm Makarov	.363
.38/40, 10mm Auto, 40 S&W	.400**, .401
.41 S&W Mag., 41 Action Express	.410**
44 S&W Spl., 44 Mag.*, 44 Russian	.429**, .430, .431
45 ACP, .45 Auto Rim, .45 Colt* (post-WW II), .45 Sch. .45 Win. Mag.	.450, .451**, .452
.45 Colt (pre-WW II) & .455 Webley	.454**
500 S&W	.501
Rifle Caliber	Dia. (inches)
.22 cal. (except .22 Hi-power)	.224, .225**
.243, .244, 6mm	.243, .244**
.25 cal.	.257, .258**
.264 Win. Mag., 6.5mm	.264**, .266
.270 Win.*	.277, .278**
7mm, .280 Rem., .284 Win.	.284, .285**
.30 cal.	.308, .309**, .310
7.62mm Russian*	.310
.32/20 Win.	.311, .312**
7.65mm Mauser*	.311
.303 British*, 7.7mm Jap.*	.313, 314**
.32 Win. Spec. 32 S.L., .32 Rem.	.321
8mm Mauser (S Bore)	.323, .325**
.338 Win., .33 Win.	.338**
9mm x 56, 9mm x 57	.354, .355**, .356
.35 Cal.	.357, .358**, .359

.375 H&H Mag., .375 Win.	.375, .377**, .378
.38/55*	.379
.38/40	.400, 401**
.40 Cal. Rifle	.406, .410
.44/40	.427, .428**
.44 Spl., .44 Magnum	.429, .430**
.444 Marlin	.430, .431**
.43 Spanish	.439
.45/70, .458 Win.	.457, 458**, .459
.50 Cal. Rifle	.509, .512**

\* Wide variations in diameter. Suggest you slug barrel.

\*\* Indicates suggested useful diameter, which may vary from gun to gun.