

## **Instructions for Installing the Lyman No.2 Tang Sight On 1886 Lever Action Rifles**

The 1886 No.2 Tang Sight is designed to fit original Winchester 1886 rifles and Browning 1886 reproductions. It does not fit new Winchester rifles equipped with tang safeties. The sight is packed with three mounting screws, two long rear tang screws, and one short, front mounting screw. The long rear tang screw with coarser threads (modified 12-28) is used for Winchesters. The other long screw has finer metric threads (6 x.5mm) and is used for Browning rifles.

### **Original Winchester 1886 Rifles**

Original 1886 Winchester rifles were drilled and tapped by Winchester for Lyman Tang Sights. To install the sight, remove the rear tang screw and the plug screw further up the tang. Place the sight onto the tang and align the sight base with the two screw holes. Install the long, modified 12-28 screw supplied with the sight into the rear hole. Install the short 10-36 screw supplied with the sight into the front hole. Tighten both screws. Installation is complete. Note: the modified 12-28 screw will be identified by a groove running around the body of the screw.

### **Browning 1886 Reelica Rifles**

Browning rifles require the tang to be drilled and tapped for the 10-36 front mounting screw. We suggest using a good gunsmith to install the sight, since the front mounting hole must be precisely located. If it is not, the sight may be hit by the bolt when functioning the rifle.

To install the sight, remove the rear tang screw from the rifle. Place the sight on the tang and install the long, metric thread (6x.5mm), screw supplied with the sight into the rear tang hole. Carefully align the sight on the tang and mark the location of the front mounting screw. Remove the sight and drill and tap for the supplied 10-36 mounting screw. Once drilled and tapped, place the sight onto the tang and align it with the two holes. Install the long metric screw in the rear hole and the short 10-36 screw in the front hole. Tighten both screws. Installation is complete.